



DESCRIPTION

Custom personalization system DECAL
FC SOFT printable +
FC ME130BLU (do not use directly in the printer)

TECHNICAL DATA

FC SISDECBLUWT consists of **1 sheet of FC SOFT + 1 sheet of FC ME130BLU**. **FC SOFT** is made of a 115 g/m²-120 µm **natural paper liner**, a 25 g/m²-30 µm **polyolefin layer** and a 4 µm **polymeric finish**. **FC ME130BLU**: a 195 g/m²-200 µm **filter paper liner**, a **layer of soluble polyvinyl** and a 15 µm **transparent composite polymer finish**.

EQUIPMENT

Laser/led printer with White Toner or Color laser printer +
heat press or laminator +
bowl/water and rubber spatula



SUITABLE FOR

Various **colored** and **shaped materials**. Ideal for smooth surfaces, candles and **items with no heat resistance**.

FC SISDECBLUWT is a custom personalization system suitable for all printers but **especially recommended for White Toner printers**. Useful for transferring **colored graphics on transparent decal**. These are then transferred on the object by means of water. **Ensures strong adhesion** to the object. When possible, **heat in oven** to improve **scratch resistance** or use **protective spray**.

FEATURES

INSTRUCTIONS

1



Insert FC SOFT in the printer's by-pass and select extra heavy print mode. **Print in mirror mode**.

2



Place FC ME130BLU on the press with film side up and then place **FC SOFT** on top with the printed side facing the **FC ME130BLU**. **Protect** with a **soft silicone pad** (MA STUOI GB80-2). Then press the two sheets together:

Pneumatic press: 140°C-150°C for 120" - pressure 5atm

Manual press: 140°C-150°C for 120" - high pressure

N.B. If using a **laminator:** 130°C-140°C - low speed

3



Separate the sheets with a smooth movement when they are lukewarm or cool.

4



Immerse the decal in water for **1'-2'**. Then **separate the decal film** from the paper liner, sliding it on the object with the printed side upwards, possibly by first removing the non printed portions.

N.B. It is advisable to wet the object before proceeding with the decal.

5



To ensure a perfect adhesion of the decal on the object use a rubber spatula (SPDECAL90) with inside-outwards movements and carefully remove all excess water. **Let dry for 6-8 hours**.

WARNINGS

Decal-decorated objects can be used only for ornamental reasons. For further details contact your dealer.

Store in a cool dry place.

Do not expose to direct sunlight.

If properly stored the product will maintain its features for at least 2 years.

STORAGE

The instructions on this sheet are merely indicative and contain details concerning tests carried out in our laboratories with our equipment. Do your own testing. Shock Line will replace defective material but is not responsible for any damage resulting from incorrect use.

*Also available box with 25/A4 **FC SOFT** + 25 **FC ME130BLU** cm 21,2x30 sheets.