



DESCRIPTION	Clear PU print and cut flex film for light colored fabrics - Extremely glossy	
TECHNICAL DATA	PSGLOSST80 is made of transparent non adhesive 100 µm PET liner and 80 µm polyurethane film	
EQUIPMENT	Solvent, ecosolvent, latex printing plotters + (possible) cutting plotters + heat press or calender	
SUITABLE FOR	Cotton, polyester, acrylic and similar white or light colored fabrics.	PSGLOSST80 is a glossy transparent polyurethane film with velvet feel and excellent for small details .

FEATURES

INSTRUCTIONS	 1	Print the matt side (internal side) of the film, with a " generic heat transfer sheet " or " generic clear film " profile. Heat bars: 40 °C-45 °C. Print in mirror mode.
	 2	If necessary cut the image using a plotter after setting reference marks provided by the plotter/software. Use a generic vinyl blade. Always adjust the cutter so that the PET liner is not cut with 70-90 gr pressure and 20 cm/sec speed . N.B. Cold cut , several hours after printing. Warm cut is possible on clear or non printed parts. Weed after 12 hours.
	 3	Place the printed side on the fabric only after the print is totally dry (after 12 hours).
	 4	Pneumatic press: 155 °C - 165 °C for 17"-20" - pressure 4atm Manual press: 155 °C - 165 °C per 17"-20" - medium high pressure
	 5	Cold peel off.
	 6	Press again for 10" with adhesive-proof tissue paper (AU CFC VELIN) for a semi-glossy effect. Remove tissue paper when still warm.

WARNINGS	Printed garment is machine washable at 40 °C . Iron inside-out or use protection. Can be used on leather at 130 °C or on some types of nylon at 150 °C (always test before as some fabrics may have a pre-treatment). For further info contact your dealer.	Store in a cool dry place. Do not expose to direct sunlight. If properly stored the product will maintain its features for at least 2 years.
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STORAGE

The instructions on this sheet are merely indicative and contain details concerning tests carried out in our laboratories with our equipment. Do your own testing. The manufacturer will replace defective material but is not responsible for any damage resulting from incorrect use.
Available in rolls: 490mm x 25mtl - 490mm x 5mtl - 490mm x 2,5mtl