



# FC TOPDARKNEW

for OKI White Toner laser printers and OKI five color printer



DESCRIPTION

**Self-weeding (No Cut) transfer paper for colored fabrics**

TECHNICAL DATA

FC TOPDARKNEW is made of 1 sheet of **FC TOPIIMAGE2** + 1 sheet of **FO TOPGLUEW4**. **FC TOPIIMAGE2** is made of a 75 g/m<sup>2</sup>, 80 µm **release paper liner** and a 5 g/m<sup>2</sup>, 5 µm **laser printable layer**. **FO TOPGLUEW4** is made of a 105 g/m<sup>2</sup>, 120 µm **hot release liner** and a 65 g/m<sup>2</sup>, 55 µm **layer of adhesive pigmented polymer**.

EQUIPMENT

**White Toner laser printers OKI** ES7411WT/C711WT/PRO7411WT (A4) - ES9420WT/C920WT/PRO9420WT/PRO8432WT (A3) or **five color laser printer OKI ES9541 (A3)\*** + heat press \*

Only for the ES9541 the heat press must be set to 130°C-135°C. Time and pressure remain the same. Set printer to "White ON".

SUITABLE FOR

Colored cotton and other colored natural and synthetic fabrics. Ideal for t-shirts, shoppers and other fabric objects.

FC TOPDARKNEW is a **self-weeding, user friendly transfer paper** which **releases only toner**. It contains a white covering background layer which **boosts the colors**. Very **stretchable, soft** and with **bright colors**.

FEATURES

INSTRUCTIONS

1



Insert **FC TOPIIMAGE2 (A4 or A3)** from the printer's by-pass and set to extra heavy paper 1 printing mode (121-188 gr/m<sup>2</sup>). **How to recognize the printing side:** the clipped corner of the sheet must **always be on the bottom right side** in both A3 and A4 sheets. **Print in mirror mode.**

### MATCHING

**Place** the MA POLTEX pad at the centre of the plate with the blue and white side facing upwards and a sheet of anti-adhesive tissue paper (AU CFC VELIN) and heat for at least **120" at 140°C**. *This step only before the first matching!*

**Place** the following over the white portion of the MA POLTEX pad:

- a. FC TOPIIMAGE2 with the printed side upwards**
  - b. the small paper tag** (contained in the box) in the bottom right corner. This helps to remove the FO TOPGLUEW4.
  - c. FO TOPGLUEW4** (which is slightly smaller than FC TOPIIMAGE2) **with the glue side on the print**
  - d. a sheet of adhesive-proof tissue paper**
- Then press **FO TOPGLUEW4** on **FC TOPIIMAGE2**.

**Manual or pneumatic press:**

140°C for 70"-90" - 4atm/med-high pressure

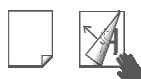
2



Use the small paper tag to **immediately separate (while hot) FO TOPGLUEW4 from FC TOPIIMAGE2** by holding both tissue paper and glue sheet (do not let go of the tissue paper).

**N.B.** *This step is now much easier because the FC TOPIIMAGE2 will remain firmly stuck to the pad underneath.*

3



4



**Remove** MA POLTEX and **place** the t-shirt or fabric on the press (heat for a couple of seconds) and then **FC TOPIIMAGE2 (after having trimmed the edges)** with the glue side on the fabric.

5



### APPLICATION

**Manual or pneumatic press:**

140°C for 22"-25" - 4atm/med-high pressure

6



**Remove FC TOPIIMAGE2 when completely cold** with a smooth movement. **Press again** with adhesive-proof tissue paper for 5"-10" **for greater washing resistance.**

WARNINGS

Wash the garment inside-out at **40°C**. Do no bleach. Tumble dry at low temperature. Do not iron directly on print. For further information contact your dealer.

Store in a cool dry place.

Do not expose to direct sunlight.

If properly stored the product will maintain its features for at least 2 years.

STORAGE

The instructions on this sheet are merely indicative and contain details concerning tests carried out in our laboratories with our equipment. **It is essential to prepare the file according to the specifications of the White Toner printer.** Do your own testing. The manufacturer will replace defective material but is not responsible for any damage resulting from incorrect use.

\*Available in packets containing **10 or 50 A4, 21x40 cm (A4L), A3, Letter and Tabloid FC TOPIIMAGE2 sheets + 10 or 50 FO TOPGLUEW4 sheets in the following sizes:** 20,7x29,4cm for **A4**, 20,7x39,7cm for **A4L**, 29,4x41,7cm for **A3**, 21,3x27,6cm for **Letter** and 42,9x27,6cm for **Tabloid**. **Every box contains a MA POLTEX pad, paper tags and adhesive-proof tissue paper.**

**SHOCKLINE**  
about your transfer paper

code

code