



# FC GLOSS



DESCRIPTION	<b>Transfer paper for cardboard jig-saw puzzles</b>	
TECHNICAL DATA	FC GLOSS is made of a 120 µm, 105 g/m <sup>2</sup> <b>paper liner</b> for cold release of plastic laminates and a 75 µm <b>polyvinyl layer</b> .	
EQUIPMENT	Color laser printer or copy machine + heat press	
SUITABLE FOR	Ideal for white pre-cut cardboard jig-saw puzzles or for rough artistic cardboard	

FEATURES

**FC GLOSS** has a **high quality**, printer friendly paper liner. **Very glossy photographic results.**

INSTRUCTIONS		<b>1</b> Insert the transfer paper in the printer's by-pass and set to "label" printing mode (200-250 g/m <sup>2</sup> ). Multicopy print. <b>Print in mirror mode.</b>
		<b>2</b> <b>Puzzle preparation. Remove moisture from the cardboard</b> (AC PUZZL) by pressing it between 2 sheets of adhesive-proof tissue paper (AU CFC VELIN) at 180°C-185°C for 15" and with a soft silicone mat (MA STUOI GB80) on top.
		<b>3</b> <b>Place</b> the printed side of FC GLOSS on the puzzle and remove the paper liner.
		<b>4</b> <b>Protect with adhesive-proof tissue paper</b> (AU CFC VELIN) <b>and with a soft silicone mat</b> (MA STUOI GB80). Then: <b>Air press:</b> 180°C-185°C for 150"- pressure 6atm <b>Manual press:</b> 180°C-185°C for 150"- very high pressure
		<b>5</b> <b>Peel off the film</b> with a regular movement when completely cold.

WARNINGS	If the cut marks between the pieces are too visible, increase pressing time. If the cut marks are not visible but the colors are blurred or opaque lower pressing time. For more information contact your dealer.	STORAGE
	Store in a cool dry place. Do not expose to direct sunlight. If properly stored the product will maintain its features for at least 2 years.	

The instructions on this sheet are merely indicative and contain details concerning tests carried out in our laboratories with our equipment. Do your own testing. The manufacturer will replace defective material but is not responsible for any damage resulting from incorrect use.  
\* Also available in 50/A3 and 80-100/A4 sheets packages.

**SHOCKLINE**  
about your transfer paper

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