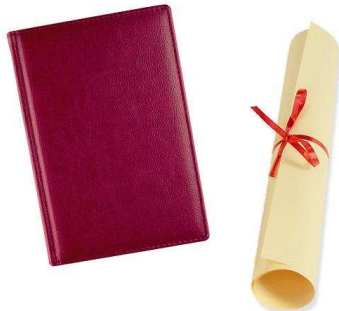











FC CLESD - OROSHOCK



DESCRIPTION	OROSHOCK personalization system FC CLESD transfer paper + AU CRT OROSL (gold foil) or AU CRT ARGSL (silver foil)	
TECHNICAL DATA	FC CLESD is made of a 120 µm, 105 g/m ² paper liner for release of plastic laminates and a 20 g/m ² polyurethane layer .	
EQUIPMENT	B/W or color laser printer or copy machine + heat press	
SUITABLE FOR	Covers and folders in natural or artificial leather, balacron theses, presentations, binders, notebooks, menus, books and more.	FC CLESD is an only toner release transfer paper.

FEATURES

INSTRUCTIONS	<p>1</p>  <p>Insert the transfer paper in the printer's by-pass or drawer and set to "extra heavy" printing mode (150-180 g/m²). Multicopy print. Print on the glossy side in mirror mode and full color setting.</p>
	<p>2</p>  <p>Remove the paper liner and place the printed side of the transfer paper on the folder. Carefully remove air-bubbles or wrinkles.</p>
	<p>3</p>  <p>Protect with adhesive-proof tissue paper (AU CFC VELIN) and 2 layers of polyester mat (MA STUOI 04). Then: Air press: 140°C -145°C for 120" - pressure 3 atm Manual press: 140°C -145°C for 120" - medium pressure</p>
	<p>4</p>  <p>When cool remove the transparent film from the folder. N.B. Before next step make sure no unwanted traces of toner remain on the transparent film.</p>
	<p>5</p>  <p>Place the folder on the press and cover with gold (AU CRT OROSL) or metal foil (AU CRT ARGSL) whit the internal side of the roll (matte silver side) facing the toner.</p>
	<p>6</p>  <p>Protect with a soft silicone mat (MA STUOI GB80). Then: Air press: 140°C -145°C for 110"- pressure 5 atm Manual press: 140°C -145°C for 110" - high pressure</p>
	<p>7</p>  <p>When folder cools down remove the metal foil. Any residual gold or silver can be rubbed off with a cloth soaked in methylated spirit. Use silicon spray to shine the folder.</p>

WARNINGS	<p>In case of continuous applications it may be necessary to lower pressing time by 15-20 secs. For further information contact your dealer.</p>	<p>Store in a cool dry place. Do not expose to direct sunlight. If properly stored the product will maintain its features for at least 2 years.</p>	STORAGE
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The instructions on this sheet are merely indicative and contain details concerning tests carried out in our laboratories with our equipment. Do your own testing. The manufacturer will replace defective material but is not responsible for any damage resulting from incorrect use.

* Available also in 100/A4 packages

SHOCKLINE
about your transfer paper

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code